



TechTreat Water Tank Installation Guide

Delivery

Delivery is to the road entrance of your property.

Access to the property and/or proposed tank site is at the driver's discretion

Purchaser to be responsible for providing safe access by ensuring the area to unload the tank is level, clear of any building materials, vehicles, debris or sharp objects that may damage the tank

Preparation of Tank Site

TechTreat tanks 15000-30000 L can be buried 1m in ground if the following instructions are followed

Ensure that the tank site is flat and level. All sharp objects, obstructions and tree roots must be removed before placing bedding material.

All tanks must sit on a flat, level bed of compacted sand or Gap 7 of at least 100mm deep

Ensure that the tank site is at least 300mm larger in diameter than the tank

If a sand base is used, it should be boxed in with 4x2 timber to prevent sand from washing away

To eliminate hydraulic lift, ensure sufficient drainage is installed around the base of the tank

All tanks placed in open areas where livestock have access must be fenced

Secure Your Tank

When your tank is unloaded it must be secured either by filling with water about 100mm deep or with ropes or straps to stop the tank blowing away

Tanks to be Buried

If tank is to be buried (up to 1m) ensure the hole is at least 300mm wider than the tank. Fill the gap around the tank with bark or free draining soil, ensuring there are no sharp objects present. We recommend that buried tanks are filled with water to the level to which they are buried on installation

Plumbing Requirement

Overflow pipework must match the capacity of the incoming pipework. Pipe overflow well clear of the sand base

Pipework between tanks or rigid structures must include a flexible hose to allow for expansion and contraction

Use the correct size hole saw to cut the hole for inlets and outlets

Tank warranty will be void if your tank is not installed properly. Installation is the responsibility of the purchaser. We recommend that tanks be installed by a Registered Plumber or Drainlayer. Contact TechTreat on 0274472322 if you have any further questions prior to delivery of your tank